

# Work Order ID 50023

July 6, 2009 7:38:57 AM



Page 1

Item ID: D3442-1

Accept



Setup Start



Revision ID: A

Stop



Item Name: Shim

Start Date: 08/07/2009 Start Qty: 12.00



Cust Item ID:

Required Date: 17/07/2009 Req'd Qty: 12.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3442

Rev A

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3442  
Deburr if necessary

Dwg Rev: A

Prog Rev: A

12-

⇒ M/ 09 07 07

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

⇒ M/ 09 07 07 (2)

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

⇒ S090707 (x12)

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Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130



Small Fab

Small Fab

Small Fab

Memo

Deburr if necessary.

0.00

0.00

*Handwritten: 2/4*

140



QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.00

0.00

*Handwritten: 502107102 (12)*

150



Packaging

Packaging

Identify as per dwg & Stock Location: basket

Memo

0.00

0.00

*Handwritten: PD 09.07.07*

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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/07/09 *df*

*mf*  
09-07-08

# Picklist Print

Page 1

July 6, 2009 7:38:56 AM

Work Order ID: 50023



Parent Item: D3442-1RevA



Parent Item Name: Shim

Start Date: 08/07/2009

Required Date: 17/07/2009

Comments:

Start Qty: 12.00

Required Qty: 12.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304S22GA		Purchased	No			100	sf	60.1700	0.5053			



304/316 .032 Sheet



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

60.17

109023

32.45

109057

24.42

109088

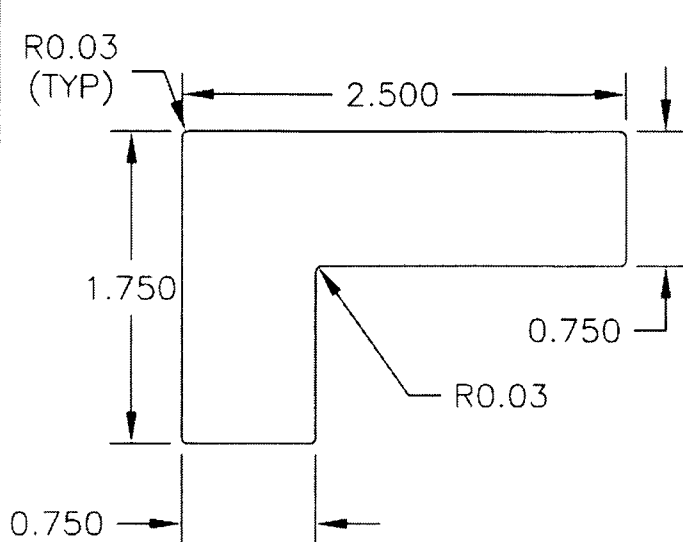
3.3

mt, m

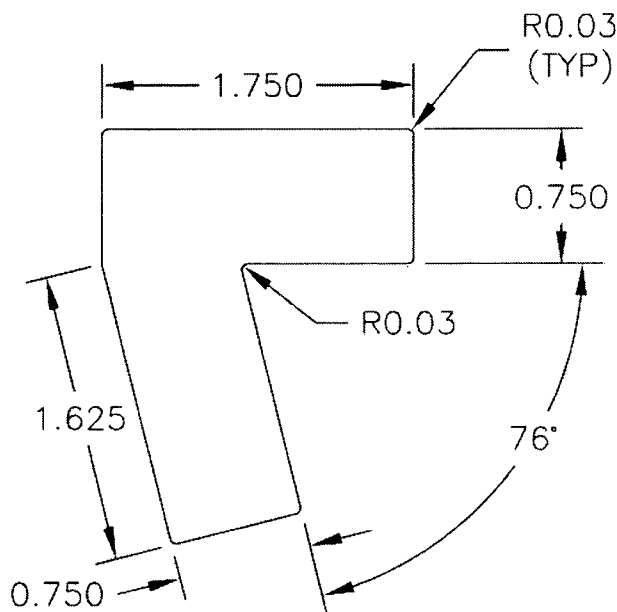




DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3442	REV. A SHEET 1 OF 1
DATE 05.06.03		TITLE SHIM	SCALE 1:1
A	05.06.03	NEW ISSUE	



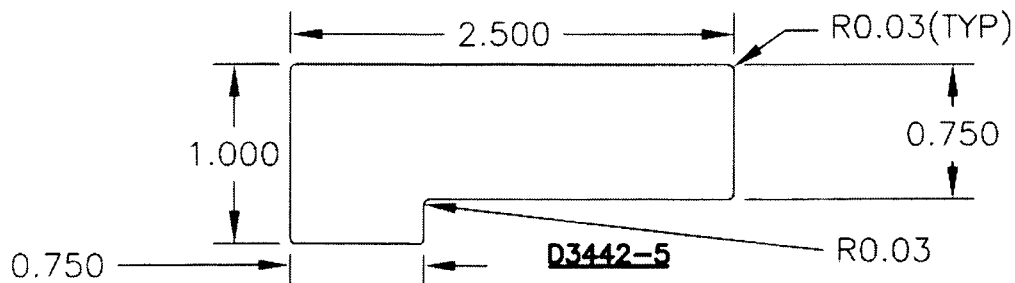
**D3442-1**



**D3442-3**

**D3442-1/-3 SHIM**

- 1) MATERIAL: AISI 304/316 SS SHEET 21 GAUGE (0.034 THICK)  
(REF DART SPEC M304S21GA)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



**D3442-5**

**D3442-5 SHIM**

- 1) MATERIAL: AISI 304/316 SS SHEET 16 GAUGE (0.063 THICK)  
(REF DART SPEC M304S16GA)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED

05.08.19 [Signature]

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